

# **CHEMICAL, BIOLOGICAL & MATERIALS ENGINEERING**

**100 E. Boyd, Sarkeys Energy Center, T-301**

**405-325-5811**

**The University of Oklahoma**

**Norman, Oklahoma**

**PHILLIPS 66 SEMINAR SERIES, 2017 – 2018**

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## **44<sup>th</sup> ANNUAL HARRY G. FAIR MEMORIAL LECTURE IN CHEMICAL ENGINEERING**

**DR. JOAN F. BRENNECKE**

COCKRELL FAMILY CHAIR IN ENGINEERING #16

PROFESSOR OF CHEMICAL ENGINEERING

MCKETTA DEPARTMENT OF CHEMICAL ENGINEERING

UNIVERSITY OF TEXAS AT AUSTIN

AUSTIN, TEXAS

Our seminar

### **"DESIGNING IONIC LIQUIDS FOR SEPARATING GASES"**

Ionic liquids (ILs) present intriguing possibilities for numerous gas separations because their exceedingly low vapor pressures mean that they will not contaminate the purified gas stream and innumerable choices of cations and anions and substituents mean great flexibility in tuning capacity and selectivity. Here we will focus on designing ionic liquid systems for post-combustion CO<sub>2</sub> capture, as well as olefin/paraffin separations. Even by physical absorption, many ILs provide sufficient CO<sub>2</sub> selectivity over N<sub>2</sub>, O<sub>2</sub>, CH<sub>4</sub> and other gases. However, when CO<sub>2</sub> partial pressures are low, the incorporation of functional groups to chemically react with the CO<sub>2</sub> can dramatically increase capacity, while maintaining or even enhancing selectivity. Guided by quantum calculations, molecular modeling and process modeling, we have been able to: 1) double the reaction stoichiometry to reach one mole of CO<sub>2</sub> per mole of IL by incorporating an amine on the anion, 2) virtually eliminate any viscosity increase upon complexation of the IL with CO<sub>2</sub>, by using aprotic heterocyclic anions (AHA ILs) that eliminate the pervasive hydrogen bonding and salt bridge formation that is the origin of the viscosity increase, and 3) further reduce process energy requirements by the discovery of AHA ILs whose melting points when reacted with CO<sub>2</sub> are more than 100 °C below the melting point of the unreacted material. Our process concept to use ILs for post-combustion CO<sub>2</sub> capture includes the use of a fluidized bed, where the mass transfer challenges associated with the relatively high viscosity of ILs are ameliorated by encapsulating the ILs in polymeric shells. Our process concept for olefin/paraffin separations is the use of a supported IL membrane or composite IL/polymer membrane. Olefin/paraffin separations are necessary in the dehydrogenation of light hydrocarbons to make polymers, fuels and chemicals. While most ILs do not have sufficient inherent olefin/paraffin selectivity, the addition of carriers to achieve facilitated transport can enhance the selectivity to very attractive levels. We will show that the advantages of using ILs for olefin/paraffin separations goes well beyond the stability and non-volatility of the IL membrane.

**TUESDAY, APRIL 17, 2018**

**SEMINAR -- 3:00 P.M.**

**RECEPTION TO FOLLOW**

**SARKEYS ENERGY CENTER, A-235**

**THIS IS A REQUIRED SEMINAR FOR CHE 5971**

Accommodations on the basis of disability are available by contacting the office.