Insect Repellent Design Final Report

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Introduction The Repellent Market

- DEET (N,N-diethyl-m-toluamide) was discovered in 1946
- The market has remained largely unchanged since then
- Consumer pressures have led companies to seek gentler and safer alternatives to DEET
- OFF! and Cutter are the major players in the repellent market

Introduction The Repellent Market

- The company that can come up with an economically feasible, user-friendly, safe product stands to gain a large share of the market.
- Initial aim: develop a new repellent that will accomplish these objectives
 - Investigate insect/repellent interactions



Types of Receptors

- Thermoreceptors
- Mechanoreceptors
 - Tactile receptors
 - Sound receptors
- Photoreceptors
- Chemoreceptors
 - Gustatory receptors
 - Olfactory receptors



Source: http://www.mediabum.com/images/mosquito.jpg



- Olfactory chemoreceptors are usually located on the antennae
- Each antenna is covered in hairlike sensilla containing neurons
- Each antenna can have as many as 75,000 receptor cells



Source: http://www.insectscience.org/3.2/ref/fig5.jpg

Background Chemoreceptor Mechanism



Source: http://www.bioweb.uncc.edu/BIOL3235

Source: http://www.pneuro.com/publications/insidetheneuron



- How do insects use their receptors to find humans?
 - Visual Stimuli: long distances
 - Chemical Stimuli: short distances
 - Carbon dioxide from skin and breath
 - Lactic acid from skin
 - Temperature Stimuli: very close range
- What types of insects are interested in humans?
 - Mosquitoes
 - Ticks
 - Fleas



Source: http://static.howstuffworks.com/gif/mosquito6a.jpg

• • • Background Repellent Mechanisms

- What we need to know
 - How insect repellents work
 - "Blockers"-blinds the insect to the presence of its meal
 - "Repellents"-works opposite of an attractant
 - "Alarms"-sends a danger signal to the insect's brain
 - Characteristics of a certain molecule that give it repellent properties

Background Repellent Mechanisms

- Unfortunately, the true mechanisms of repellents are not known!
- According to Dr. Joel Coats at Iowa State University, "Structure-activity relationships of repellents are unclear, and little definitive work has been done....Vapor pressure is the only parameter significantly related to mosquito repellent activity."





Source: Coats, Joel, "Insect Repellents- Past, Present, and Future"



- Instead of developing a new repellent, we plan to re-engineer an existing repellent
- Market research is performed to determine which repellents to re-engineer

Background Repellents in the U.S. Market

DEET

- The most commonly used insect repellent
- One of few repellents that can be applied to the skin
- Unpleasant scent
- Damages plastic and other synthetic materials



Source: http://en.wikipedia.org/wiki/DEET

Background Repellents in the U.S. Market

- Picaridin
 - Recently introduced in the US in Cutter Advanced
 - Shown to be as effective as DEET at equal concentrations
 - Recommended by Center for Disease Control (CDC) and World Health Organization (WHO)
 - No scent
 - Does not damage synthetic materials



Source: http://picaridin.com/science.htm

Background Repellents in the U.S. Market

- Cutter Advanced contains Picaridin at 7% concentration
- DEET is offered at concentrations up to 100%
- There is room in the market for more Picaridin products



Cutter Advanced: 7% Picaridin



Deep Woods OFF! For Sportsmen: 100% DEET

Achieving the Objective

• Develop a new repellent formula with Picaridin as the active ingredient

- Create a utility function to measure the wants and needs of repellent consumers
- Design a production and distribution model
- Analyze the economics and maximize the profit of this formula



- This is a preliminary model
- Many assumptions made based on educated guesses



• • The Utility Function

Describes the satisfaction a consumer receives from using a product:
U = ΣU_iw_i

U is the utility; w is the weighted average of each characteristic of the product that the consumer deems important; i is each characteristic

• Need to decide w, construct equations for each characteristic

The Utility Function Repellent Characteristics

- Maximize utility of each of the following characteristics for an overall maximum utility
 - Effectiveness
 - Durability
 - Feel
 - Form (Lotion or Spray)
 - Toxicity
 - Scent



• • • The Utility Function Weights

- A sample population was surveyed to determine the preferences of consumers.
- Target consumer: campers and hikers
- These preferences were used to assign w_i to each physical property (sum= 1).

Property	Weight
Effectiveness	0.29
Durability	0.24
Feel	0.19
Form	0.14
Toxicity	0.09
Scent	0.05

• Assumptions

• • • The Utility Function Ingredients

- Each ingredient chosen to increase the overall utility
 - To increase effectiveness and durability: use Picaridin
 - To improve scent and texture, add fragrance and aloe
 - To dissolve ingredients and lower cost, add ethanol

The Utility Function General Method

- For each chosen characteristic:
 - 1. Relate utility to levels of the characteristic
 - 2. Relate these levels to results of a consumer test
 - Relate test results to some physical property of the repellent formula
 - 4. Relate utility to repellent physical property for optimization

• • • The Utility Function Effectiveness

- o Industry Standard Test
 - Mosquitoes in a box with a repellent sample on one side
 - Percentage of the population on that side of the box after a certain time shows the repellent's effectiveness.



• • The Utility Function Effectiveness



• • • The Utility Function Effectiveness





Utility to Concentration of Picaridin Utility (%) % Picaridin

• Relate durability utility to levels of durability: *Amount of time repellent stays effective*



- Relate time to physical property of formula: Vapor pressure of the mixture
 - Model evaporation of repellent off skin as a function of time
 - Calculate the amount of time needed for the concentration of repellent at a certain distance from the skin to fall below a set threshold concentration

Fick's second law of diffusion

$$\frac{\partial c_A}{\partial t} = D_{AB} \frac{\partial^2 c_A}{\partial z^2}$$

- $c_A = concentration of component A$
- D_{AB} = diffusion coefficient of component A
- t = time
- z = distance from skin, set at 0.3 m

Fick's second law becomes

$$\frac{\partial c_A}{\partial t} = \frac{c_{As} \cdot e^{\frac{-z}{2\sqrt{D_{AB}t}}}}{4t\sqrt{\pi}}$$

where C_{As} = surface concentration

$$c_{As} = \frac{p_A}{RT} = \frac{x_A(VP)}{RT}$$

using Raoult's Law approximation

- Set time interval = 10 minutes
- Set initial concentrations of all components
- Start: C_{As} = partial pressure of each component
- Calculate C_A of each component at z = 0.3 m
- Calculate amount of moles lost from liquid
- Recalculate liquid concentrations
- Recalculate new C_{As} based on new concentrations
- Repeat process until C_A of Picaridin reaches 0.05 mol/m³



After correlating durability to several physical properties, initial vapor pressure of the mixture showed the strongest relationship.



After correlating durability to several physical properties, initial vapor pressure of the mixture showed the strongest relationship.

This data was combined with the utility versus durability data to form a relationship between utility and mixture vapor pressure.

$$U = 100 - 9.664 e^{3.72 \times 10^{-4} VP}$$

• • The Utility Function Feel



The Utility Function Feel



Paper basis weight: weight of 500 sheets of a certain paper thickness

Aloe and Fragrance can leave a sticky residue when used in large amounts.

After applying a concentration of either component to the underside of the forearm, a 2" by 2" piece of paper is applied. The heaviest paper basis weight that will not fall off is used to describe the contribution of stickiness from each component to the final product.

• The Utility Function Feel



The Utility Function Feel







The Utility Function Feel

- Each ingredient contributes unequally to consumer utility
- Solution: weighted average
 - Each relationship has a y-intercept of 100, but differing rates of change:

 $U = 100 - (0.9589^* x_{fragrance}) - (0.7112^* x_{aloe})$
• The Utility Function



Market research data showed that 83% of consumers prefer spray repellent over the lotion form.

A repellent in spray form would give '100% happiness' to 83% of consumers, but less happiness to the other 17%, approximated at 50%. Thus, a spray repellent would have an overall consumer utility of 92%.

• The Utility Function





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Liquids with a kinematic viscosity over 75 centistokes¹ will be too thick to be sprayed by a finger pump.

The relationship between form and utility can then be determined using an "If-Then" statement.

¹www.jamestowndistributors.com/decoder_epifanestopcoats.jsp

• The Utility Function Toxicity



• The Utility Function Toxicity



• • The Utility Function Toxicity





• The Utility Function



• The Utility Function Scent



Qualitative scent description and utility

• • The Utility Function Scent





Qualitative scent description and utility + % fragrance and qualitative scent description

The Utility Function



• The Utility Function Scent



Qualitative scent description and utility

• The Utility Function Scent



Qualitative scent description and utility + % ethanol and qualitative scent description

• • The Utility Function Scent



The Utility Function Scent

• One ingredient has a positive effect, one has a negative effect on consumer utility

Solution:

Weighted average:

$$\frac{(U_{ethanol} * x_{ethanol} + U_{fragrance} * x_{fragrance})}{(x_{ethanol} + x_{fragrance})}$$

• Assumptions:

Picaridin, aloe are essentially odorless



- Raw Material Costs
- Process Costs
 - All process equipment
 - Buildings
 - Utilities
 - Labor



- Shipping Costs
 - Optimized plant location: Little Rock, AR
 - Products shipped to 16 locations across the U.S.
- Advertising Costs
 - Annual budget set at \$1 million

Optimization The Production Process



•Each Ingredient tank is designed to hold one week's supply.

•The Mixing tank is designed to hold half a day's production.

•The Products tank is designed to hold up to two days' production.

Packager

•The Products tank feeds to the Packaging line, which is operated during weekdays only.

• • • Optimization Shipping

- Distribution centers were chosen to be able to cover all sections of the US.
- Percentage of production sent to each center was allotted to supply each region based on population and perceived need for the product.
- Assumptions: consumer utility is the same in each market (same target consumer); relative prices remain constant in each region; budget constraints have constant ratio to prices



• • • Optimization Shipping

Distribution Center	Percent of Production Received	Shipping Distance
Eugene, OR	5	1752
Salt Lake City, UT	5	1144
Denver, CO	5	1635
Lubbock, TX	6	767
Kansas City, MO	7	551
Indianapolis, IN	7	326
Jacksonville, FL	7	484
Albany, NY	7	683
Sacramento, CA	7	1133
Phoenix, AZ	6	1142
Billings, MT	6	1132
Baton Rouge, LA	7	304
St Paul, MN	6	706
Memphis, TN	7	129
Charlotte, NC	7	648
Pittsburgh, PA	5	779



Location	Shipping Costs
Oklahoma City, OK	\$25,680
Lafayette, LA	\$26,611
Shreveport, LA	\$26,067
Jackson, MS	\$25,919
Birmingham, AL	\$26,006
Little Rock, AR	\$25,243



Source: uams.edu

Costs shown are per ton of production.

This optimization showed that Little Rock, AR would be the best location for constructing our plant.



R² (55 =) (10 + 1 + 15 - 20) (10 + 1 + 15 - 20) (10 + 1 + 15 - 20) (10 + 1 + 15 - 20)

Source: http://www.bytefusion.com/products/ ens/secexmail/smart_guy_teaching_hr.gif

• Budget Constraint: $P_1D_1 + P_2D_2 \le Y$

P is price; D is demand; Y is budget constraint; 1 is our product; 2 is the competition

• Price and Demand: $\beta P_1 D_1 = \alpha P_2 D_2 D_1^{\alpha} / D_2^{\beta}$

 β is relative utility; α is relative consumer awareness



• Algebraic manipulation and substituting for D₂ gives:

$$D_1^{1-\alpha} = \left(\frac{\alpha P_2}{\beta P_1}\right) \left(\frac{Y - P_1 D_1}{P_2}\right)^{1-\beta}$$

(LHS) (RHS)

 If the other parameters are given, the D₁ that makes this equation true is our annual production.



• Demand Equation:

$$D_1^{1-\alpha} = \left(\frac{\alpha P_2}{\beta P_1}\right) \left(\frac{Y - P_1 D_1}{P_2}\right)^{1-\beta}$$

- o α: relative consumer awareness, set at 0.9
- β : relative utility = U_2/U_1
 - U₁: combined utility of our formula
 - U₂: combined utility of competitor's formula
- Y: market budget constraint
- P₂: price of competitor

Optimization
Procedure

$$D_1^{1-\alpha} = \left(\frac{\alpha P_2}{\beta P_1}\right) \left(\frac{Y - P_1 D_1}{P_2}\right)^{1-\beta}$$

- Set P_1 and D_1
- Guess a composition of repellent formula
 - U₁ is calculated from this
 - β is calculated from U₁
- Set up two cells in Excel: LHS and RHS of demand equation
- Enter all economic formulas into Excel, set to automatically calculate based on D_1
 - Annual Revenue
 - Annual Return on Investment
- Use Excel Solver to set LHS and RHS cells equal to each other by changing concentration
- Repeat for different D₁'s
- Repeat for different P₁'s

• • Maximized Utility Product

• When utility is maximized:

93.6% Utility

• Resulting composition:

- Picaridin: 98%
- Aloe: 0%
- Ethanol: 2%
- Fragrance: 0%
- Cost to break even:
 - Over \$60 a pound



Source: http://www.parktudor.pvt.k12.in.us/innell/smiling%20sun.gif

Maximized Utility Product

• We want to make this product profitable.

• From market analysis,

- Market budget constraint: \$25 million per year
- Competitor: Deep Woods OFF! for Sportsmen
 - 100% DEET
 - \$96.00 per pound



Maximized Utility Product

• This product can be profitable!

- Demand: 125,000 pounds per year
- Price: \$80 per pound (\$5 per 1 oz. bottle)
- Net Income: \$310,000 per year

• However, raw material costs are the largest cost, so any deviations in these could have a large effect.

Maximized Utility Product Risk Analysis

Distribution for Net annual income, post-tax: / annually...



Maximizing Profit

- The previous approach was deemed too risky, so it was decided to develop a product with a larger consumer pool.
- New aim: common repellents
 - Less effective
 - Less expensive
- New market budget constraint: \$250 million per year
- New competitor: Cutter Advanced
 - 7% Picaridin
 - \$16.00 per pound





Cash Flow versus Demand for Various Product Prices



Maximized Profit Product

- Resulting composition
 - Picaridin: 43%
 - Aloe: 1%
 - Ethanol: 55%
 - Fragrance: 1%



Source: http://www.mobileedproductions.com/images/chem1bandw.gif

- Demand: 5 million pounds per year
- Price: \$28 per pound (\$10.50 per 6 oz. bottle)
- Net Income: \$2.55 million per year

Analysis Maximized Profit Product

- A standard deviation of 20% was assumed in the raw materials costs
- 55% chance of our product being profitable
- Expected profit is -\$500,000













- The Safer Choice
 - Market the specialty repellent
 - Less risk involved
 - Less profit possible (millions)



Source: http://www.oc88.com

- The More Lucrative Choice
 - Market the common repellent at a higher price
 - Riskier
 - Higher possible profit (10s of millions)
 - Because of uncertainty of budget constraint, further market research should be performed

Environmental Impact

- Production only involves mixing
 - No gas releases
 - No harmful byproducts
- All ingredients non-toxic
 - Leaks present no serious environmental concerns



 Largest impact is related to shipping (truck emissions)

Recommendations for Future Work

Marketing Survey

- Revise to include "form"
- Increase sample size
- Refine budget constraint
- Production



- Investigate synthesis of Picaridin
- Miscellaneous
 - Find more accurate costs and physical property data

